

GLASS DETECTION

FR 20 RG / FR 20 RG I Retro-reflective sensor for the detection of glass

The solution for the detection of transparent materials

The FR 20 RG of the large F20 line is specialist for the detection of glass. Thanks to the **autocollimation principle**, the FR 20 RG I detects transparent materials of any shape throughout the entire detection range. It is thus specialist for the detection of container glass.

Thanks to the polarisation filter used for the FR 20 RG line, reflections of mirroring surfaces are effectivley suppressed.

The retro-reflective sensor FR 20 RG / FR 20 RG I is supplied in the F20 miniature casing $(32 \times 20 \times 12 \text{ mm}^3)$ and is thus suitable for restricted spaces. It may be configured easily and conveniently per teach-in.

Typical applications

- Detection of bottles in bottling plants (FR 20 RG I)
- Detection of ampullas in the pharmaceutical industry (FR 20 RG I)
- Detection of transparent foils in the food industry.



Features

- Autocollimation principle for the reliable detection of transparent objects of any shape (only FR 20 RG 1)
- Miniature sensor range
- Working range: FR 20 RG 1: 5 ... 500 mm FR 20 RG: 50 ... 500 mm
- Temperature compensation ensures reliable switching throughout the entire temperature range
- Polarisation filter
- Teach-in
- Red light 660 nm
- N.O. N.C. selectable
- Small hysteresis for detection of transparent objects
- External teach for setting and disabling the teach button



Technical data	FR 20 RG	FR 20 RG I	
Typical application	detection of flat glass	s detection of container glass	
Optical data			
Operating voltage	50 500 mm	5 500 mm	
Used light	r	red 660 nm, pulsed	
Light spot	20	20x20 mm at 500 mm	
Ambient light	EN 60947-5-2		
Electrical data			
Operating voltage	10 30 VDC, in	10 30 VDC, internal polarity reversal protection	
Connection	plug or cable versions		
External teach (ET)	-UB = lo	-UB = locked / +UB = Teach mode	
Power consumption (no load)	\leq 25 mA at 24V DC		
Switching output	versions w	versions with PNP N.O. or NPN N.O.	
Output current	100 mA w	100 mA with short circuit protection	
Switching frequency (ti/tp 1:1)	1000 Hz		
Protection class			
Mechanical data			
Casing material	ABS		
Protection standard	IP67		
Ambient temperature range	-20 +60 °C		
Storage temperature range	-20 +80 °C		
Cable	4 x 0.14 mm ²		
Standard cable length	2 m		
Connection		M8×1	
Weight	plug version approx. 10 g / cable version approx. 40 g		
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Accessories			
Cable	e.g. K4-2m-G-PUR (Art. 902-50801)		
Mounting set	e.g. MSP F20-1 (Art. 558-41004)		
Reflector	e e e e e e e e e e e e e e e e e e e	e.g. R5L (Art. 904-51543)	
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Wiring diagram	Dimensional drawings		
	153-00382 - FR 20 RG	153-00383 - FR 20 RG I	
1 -> BN			
	~~	12 3.2 Teach-in	
	$\begin{vmatrix} 12 \\ 12 \\ 12 \\ 12 \\ 12 \\ 12 \\ 12 \\ 12 $	12 Normal LEDs	
4:	8 7 <u>Transm</u>		

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